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Saint-Gobain Performance Plastics Shelf Life Policy

1.0 Approvals

As dictated by the document control procedure, the author must be the first approver. If the author is normally an approver for the area in which the document falls under, the third approver specified must sign off on the document.

	Name	Title/Department	Signature
Approver #1	W.M. MacPherson	Author	
Approver #2			
Approver #3			

2.0 Purpose and Scope

To state shelf life information for all standard AFF products with respect to physical properties of the products.

3.0 Policy

1. PRESSURE SENSITIVE TAPE

When stored properly, the shelf life for our pressure sensitive adhesive tapes are:

- **Silicone adhesive tape** (with and without liner): 12 months from date of shipment
- **Acrylic adhesive tapes** (with and without liner): 24 months from date of shipment
- **Rubber adhesive tapes** (with and without liner): 24 months from date of shipment

Storage Conditions:

Our pressure sensitive adhesive tape should be stored at temperatures not to exceed 70°F, relative humidity less than 50%, away from direct sources of heat and out of direct sunlight.

2. STRIP-N-STICK

- **Silicone Adhesive:** 6 months from date of shipment
- **Acrylic Adhesive:** 24 months from date of shipment

3. SILICONE RUBBER PRODUCTS

- **Reinforced:** 10 years from date of shipment
- **Solid, Sponge and Foam:**
 - Without Adhesive: 10 years from date of shipment
 - With Silicone Adhesive: 6 months from date of shipment
 - With Acrylic Adhesive: 24 months from date of shipment
- **Electrically Conductive:**
 - Silicone: 10 years from date of shipment
 - Neoprene: 5 years from date of shipment
- **Thermally Conductive:**
 - Cured: 10 years from date of shipment
 - Uncured: 6 months from date of shipment

4. SILICONE COATED FABRICS

- **With Silicone Adhesive:** 6 months from date of shipment
- **With Acrylic Adhesive:** 24 months from date of shipment

5. CAST FILM

- All Cast Film (without adhesive) has a shelf life of 5 years from date of shipment.

6. EXTRUDED TAPE

- All Extruded Tape has a shelf life of 10 years from date of shipment.

7. SKIVED FILM

- All Skived Tape has a shelf life of 10 years from date of shipment.
- Etched Skived has a shelf life of 6 months from date of shipment unless stored in an airtight container, protected from light.

8. FABRIC

- All Fabric has a shelf life of 5 years.

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